



## FORCE 165 230V ACX + WELDING HELMET



PROMO  
PACK



MASK &  
ACCESSORIES  
INCLUDED

### Overview

#### FORCE 165 230V ACX + WELDING HELMET

cod. 815863

MMA inverter, electrode welding machine in direct current (DC). Use with a wide range of electrodes: rutile, basic, stainless steel, cast iron, etc.

#### Features:

- compact and light
- high welding current stability in spite of mains voltage fluctuations
- arc force, hot start and anti-stick devices
- thermostatic, overvoltage, undervoltage, overcurrent, motorgenerator (+/- 15%) protections.

Complete with AUTOMATIC helmet and MMA welding accessories.



MMA DC



FAN COOLED



EAC CERTIFICATION



1 PH 230V



CE MARKING



TÜV CERTIFICATION

### Technical data



CODE 815863



MAX ABSORBED CURRENT 31 A



PROTECTION DEGREE IP21



SINGLE PHASE MAINS VOLTAGE 230 V



MAX ABSORBED POWER 4,1 kW



DIMENSIONS 30 - 12,5 - 22,5 cm



MAINS FREQUENCY 50 / 60 Hz



MOTORGENERATOR MINIMUM POWER 6 kW



WEIGHT 4,23 kg



CURRENT RANGE 10 - 150 A



MAINS FUSE 16 A



EAN CODE 800489781890 0



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	%USE (20°C USE) 60% % - 150A		EFFICIENCY 82 %		PIECES/PALLET 42 pz/pallet
	MAX CURRENT 140 A - 7%		POWER FACTOR (cosphi) 0,6		PIECES/PALLET - B 6 pz/pallet - B
	MAX NO LOAD VOLTAGE 72 V		D. USABLE ELECTRODES IN DC 1,6 - 4 mm		

(\*)%USE:DATUM CREATED BY TELWIN,

### Included Accessories

	CABLE 16 MMQ 1,8 M - DINSE 25 - 124508		DALLAS 300 ELECTRODE HOLDER 300A - 712260
	SLAG REMOVER - 712139		TRIBE MMA/MIG-MAG/TIG HELMET - 802837