



# **TECHNOMIG 260 DUAL SYNERGIC 230V**



### Overview

### **TECHNOMIG 260 DUAL SYNERGIC 230V**

cod. 816056

Microprocessor controlled MIG-MAG/FLUX/BRAZING/MMA/ TIG DC-Lift inverter multiprocess welding machine. Technomig Dual Synergic is confirmed as the perfect solution for a wide range of applications, from maintenance to installation and interventions in body shops, because of its flexibility and the different materials it can weld (steel, stainless steel, aluminium) or braze weld (galvanized sheet).

The quick SYNERCIG regulation of the welding parameters, thanks to the ONE TOUCH LCD SYNERGY technology, makes this product easy to use. The intelligent and automatic control of the arc, moment by moment, maintains high welding performance in all working conditions, with different materials and/or gases.

The operator can also intervene manually along the arc length: this adjustment means the weld seam can be modified according to the welder's style.

The ONE TOUCH LCD graphic display allows for a better reading of all welding parameters.

Lightweight and very compact, Technomig can be moved around easily in all intervention areas, both indoors and outdoors. Features:

- polarity reversal for GAS MIG-MAG/BRAZING welding
- 27 synergy curves available
- visualization on LCD display of voltage, current, welding speed
- regulation of: wire speed up slope, electronic reactance, burn-back time, post gas
- choice of 2/4 times, spot operation
- thermostatic, overvoltage, undervoltage, overcurrent, motorgenerator (+/- 15%) protections.

Fit for NO GAS/Flux welding, it can be transformed into MIG-MAG with the optional kit.

Complete with MIG-MAG torch, work clamp and cable.



MMA TIG DC LIFT



PH 230V



CE MARKING



MIG-MAG FLUX



COIL 15 kg



EAC CERTIFICATION





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## **Technical data**



SINGLE PHASE MAINS VOLTAGE 230 V



ABSORBED CURRENT AT 60% - MAX 21



**INOX WELDING WIRE DIAMETER 0,8 - 1** 



MAINS FREQUENCY 50 / 60 Hz



MAX ABSORBED POWER 6,3 kW



**ALUMINIUM WELDING WIRE DIAM. 0,8** - 1 mm



**CURRENT RANGE 20 - 250 A** 



ABSORBED POWER AT 60% 3,1 kW



FLUX CORED WELDING WIRE DIAM. 0,8 - 1,2 mm



MAX CURRENT 220 A - 20%



**EFFICIENCY 87 %** 



BRAZING WIRE DIAM. 0,8 - 1 mm



**CURRENT AT 60% 130 A** 



POWER FACTOR (cosphi) 0,7



PROTECTION DEGREE IP23



MAX NO LOAD VOLTAGE 52 V



D. USABLE ELECTRODES IN DC 1,6 - 4



DIMENSIONS 62 - 26 - 49 cm



MAX ABSORBED CURRENT 38 A



STEEL WELDING WIRE DIAMETER 0,6 -1,2 mm

### **Included Accessories**

**CABLE - 124887** 

MT25 MIG TORCH 3 M - 742183



**TOLEDO 300 WORK CLAMP - 712231**