DATASHEET

Manual swing bending machine

FSBM 1270-20 HS2

With workpiece clamp by foot pedal

Article number >

3772128

Brand v

Metallkraft

Availability >

In stock

Immediate delivery

Catalog directory >

Metalworking machines » Benders » Folding Machines » Bending machines manually » FSBM

Purchase >

Minimum 1 pc(s).





Shipping informations >

Packaging Me	trics	Weights		Delivery		Other	
Length	1,710 mm	Gross	450 kg	Delivery	Carrier	DualUse	×
Width	710 mm	Net	370 kg	Content	1 pc(s).	SCIP	n/a
Height	1,310 mm					SVHC	No

Root data v

Country of origin	EAN	Customs Tariff Number	Quantity unit
China	4036351039013	84622900	pc(s).

Description ~

- The workpiece clamping by means of foot pedal thereby both hands remain free for the material supply
- Different tool variants available E, S2, HS2 and HSG
- The powerful auxiliary cylinder facilitates bending
- Next passage between top and bottom cheek of up to 25 mm
- Self-lubricating plain bearings
- Clamping pressure of the upper beam via non-slip thumbscrews easily adjustable
- · Adjustment of material thickness by means of knurled screw
- Adjustable stop for bending angle

Equipment details:

FSBM 1270-20 E

· With segmented sharp-bending tools, continuous bending strip and continuous bed support

· With segmented sharpening tools, segmented bending strip and continuous bed support

FSBM 1020-20 HSG

- · With segmented gooseneck tools, segmented bending bar and segmented bed support
- Segments have a hardness of HRC24-26

Note on technical data:

- Sheet thickness max.: Performance data based on material with tensile strength 400 N/mm²
- Bending capacity VA: factor 0.75
- Bending capacity aluminum: factor 1.2
- · Hardened top tools are required to bend VA

Manufacturer

Stürmer Maschinen GmbH Dr.-Robert-Pfleger-Str. 26, 96103 Hallstadt, Germany info@stuermer-maschinen.de

Media informations >



Technical data v

General features			
Max. working width	1270 mm	Max. bending angle	135 °
Segmentation	25-30-35-40-45-50-75- 100-150-200-250-270 mm		
Dimensions and weights			
Length (product) approx.	1600 mm	Width/depth (product) approx.	800 mm
Height (product) approx.	1130 mm	Net weight approx.	370 kg
Bending capacity			
Bending capacity 235 N/mm²	2.0 mm	Bending capacity 700 N/mm²	1.2 mm
Explanation bending capacity 700 N/mm²	Hardened upper tools are required for bending VA	Bending capacity aluminium	2.4 mm

Accessories >



Hardened segments

for FSBM 1270-20 E



In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

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Rear stop up to 300 mm, manual

Article number V Availability V 3772720

In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

Imetallkraft



Workplace mat

1840 x 640 mm

For the dry and wet area

Article number > 6800000

Availability > In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

Xunicraft

Xunicraft



Workplace mat

1840 x 940 mm

For the dry and wet area

Article number > 6800005

Availability > In stock Immediate delivery Purchase > Minimum 1 pc(s).

Purchase >

Price informations >



Workplace mat

3040 x 940 mm

For the dry and wet area

Article number > 6800006

Availability > In stock Immediate delivery

Minimum 1 pc(s).

Price informations >

unicraft

unicraft



Workplace mat

3040 x 640 mm

For the dry and wet area

Article number ∨ 6800001

Availability > In stock Immediate delivery Purchase > Minimum 1 pc(s). Price informations >

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