



BRABUS®

Carbon fibre scoop for W463, from MY 2019 article-no.: 464-280-00 /464-280-10



The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions.




Hints for adherence of body parts

The add on-parts for the car body can be bonded using the delivered adhesive, or using PU window adhesive in connection with appropriate primer .

When using the delivered adhesive all bonding areas (those of the car body and those of the add on parts) have to be sanded and properly cleaned and degreased.

We recommend to use Würth window-adhesive (e.g. Würth, window adhesive „Classic“ or „Pro“, article-nos.: WU89002310, WU89002330), in connection with acetone cleaner (e.g. Würth, article-no.: WU893460) and primer (e.g. Würth, article-No.: WU890024101).

The primer gets attached to the bonding areas of the car body and the add on parts by using special primer brushes (e.g. Würth, article-no.: WU891650). Attach the primer only in one direction. After the primer has flashed off, apply an even line of adhesive and bond the part to the car. Remove excessive adhesive using suitable cleaner (e.g. Würth, article-no.: WU89010063).

For fixation of the parts until the adhesive is completely hardened, we recommend to use assembly suckers, (e.g. Würth, article-no.: WU069155210 )

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Remove paint fog prior to painting!

Take care not to apply the primer to areas which are still visible after bonding, apply up to 5mm away from the markings!

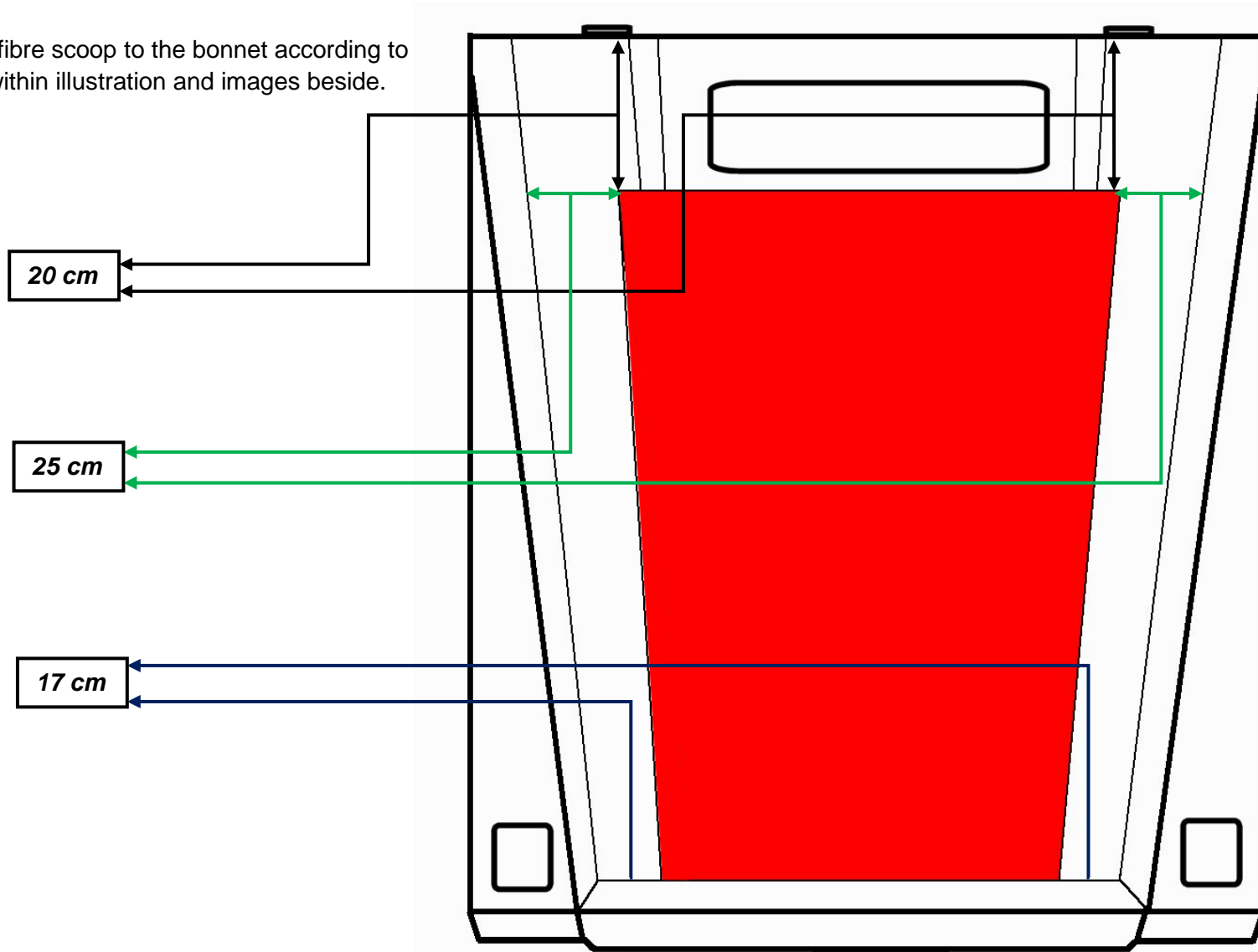
Regard to bonding hints and make sure the bonding areas are clean, free of grease and free of paint.

Im Lieferumfang enthalten:

1x	Carbon fibre scoop	(Art.-no. 464-280-00 glossy/ 464-280-10 matte)
1x	Scoop base part	(Art.-no. 464-280-001B)
1x	Scoop trium grille	(Art.-no. 464-280-801)
1x	Emblem base part	(Art.-no. 221-000-21R)
1x	BB Emblem 51.5 mm	(Art.-no. TVS10210.0122.2)
1x	Adhesive set 80ml	(Art.-no.: B28/000-8)

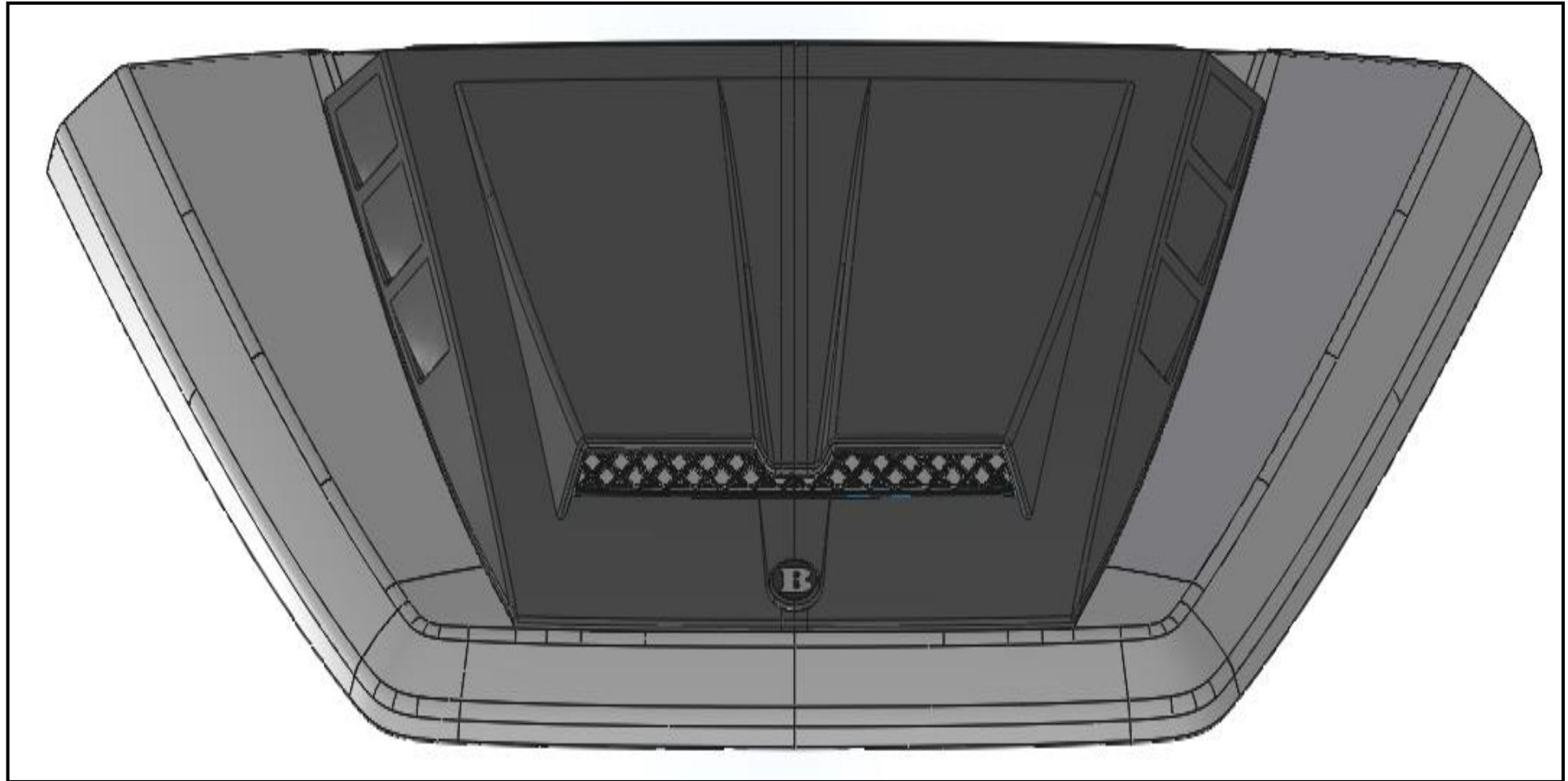


- Hold the carbon fibre scoop to the bonnet according to measurements within illustration and images beside.





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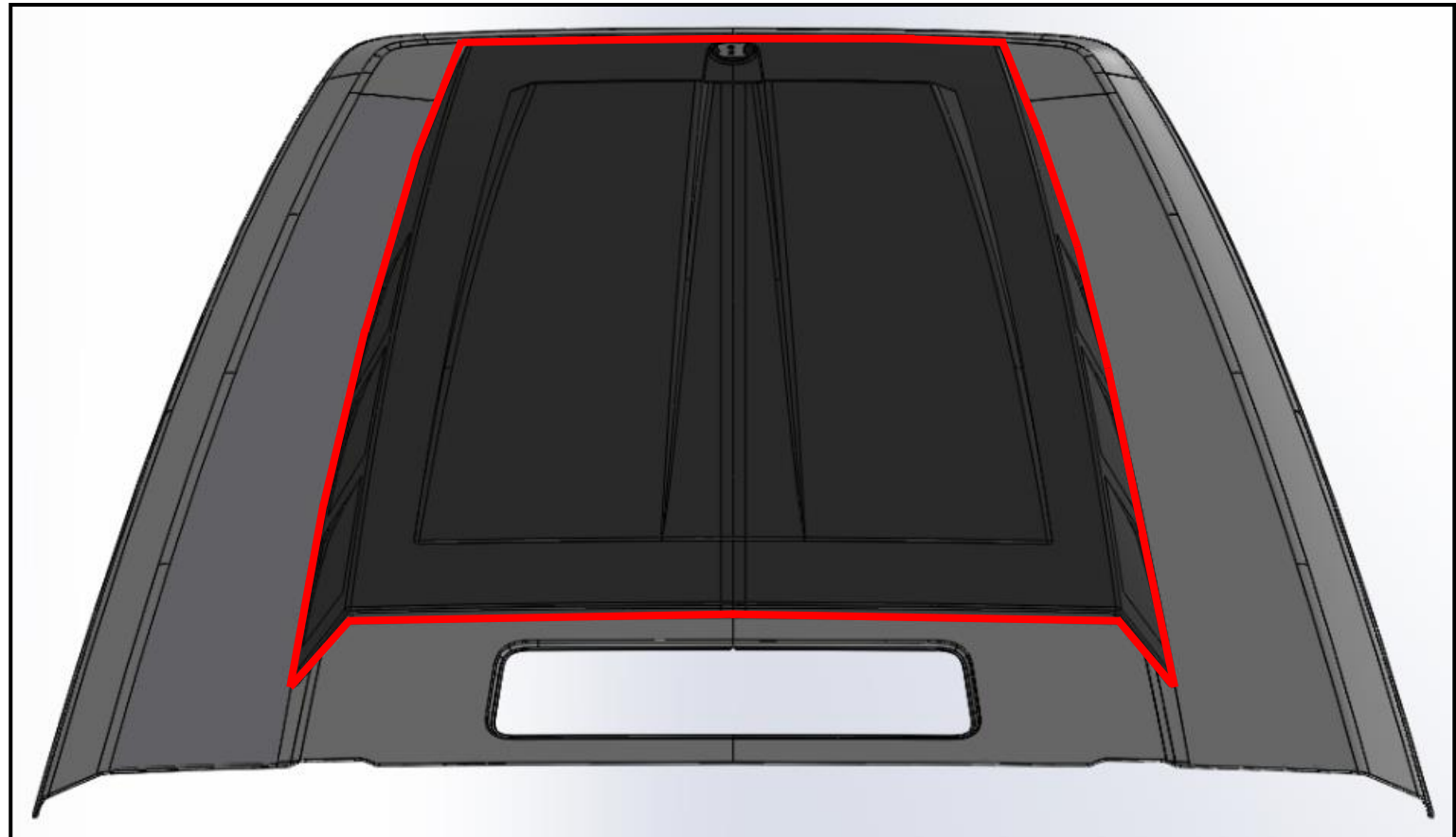
- Mark the outer lines of the scoop to the bonnet using a washable marker.
- Prepare the areas within the marks for bonding according to hints on page 2. Sufficiently clean and degrease the bonding areas.



Attention!

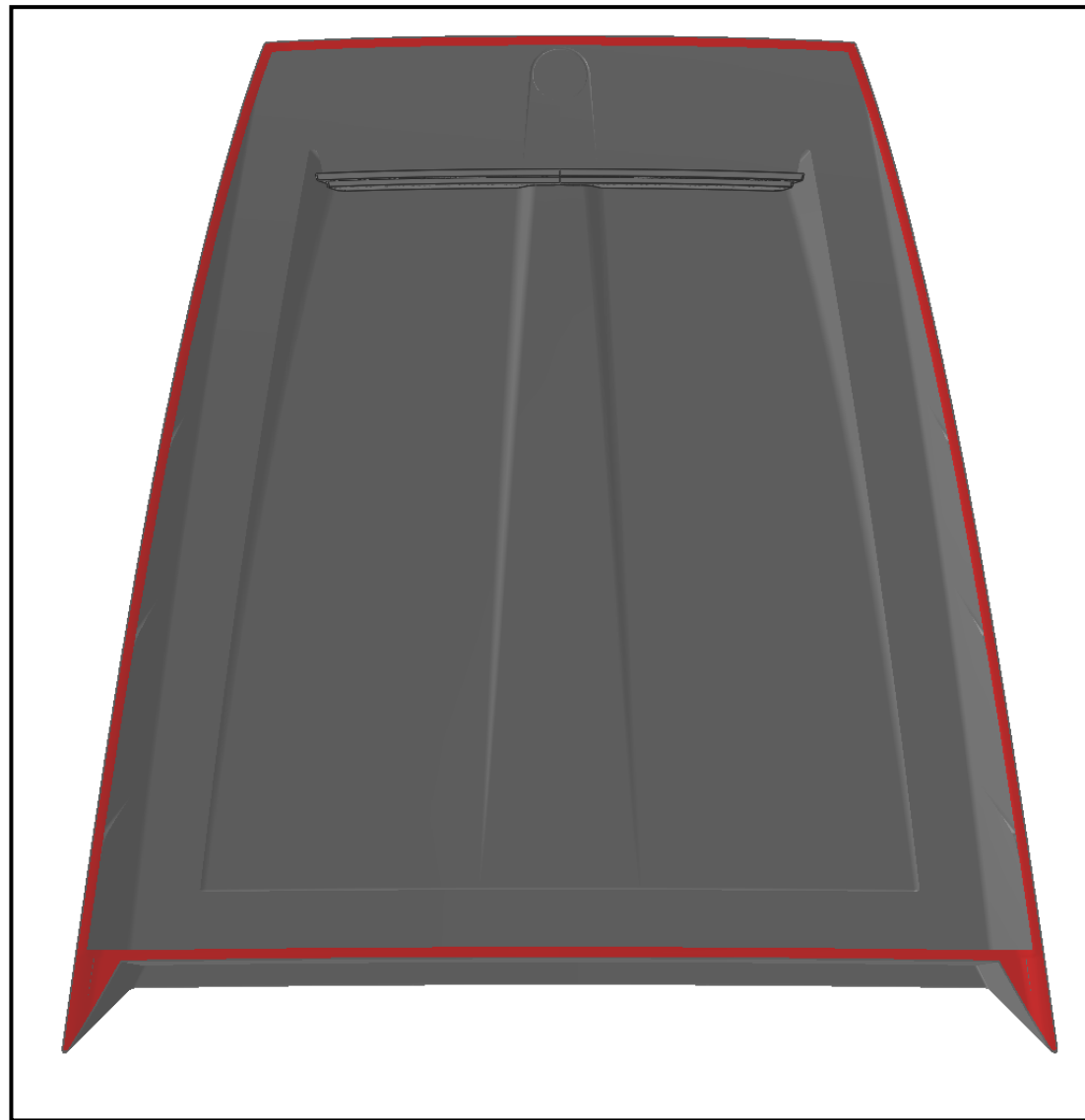
Red coloured areas are bonding areas!
Sufficiently clean and degrease!

III. shows view from below.





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- Apply thin and even lines of adhesive to the bonding areas of the carbon fibre scoop.
- Bond the carbon fibre scoop to the bonnet and align it according to the markings. Align and fixate it using adhesive tape until the adhesive is finally hardened.



Attention!

Remove excessive adhesive immediately!