



**BRABUS®**

**BRABUS illuminated stainless steel entrance panels for W463 - from MY 2019**  
**Article-no. 464-350-00**



## Installation guide

*The product described in the instructions was developed, produced and checked considering the necessary safety requirements. In order to ensure a proper and safe function and to rule out danger for persons and objects, this product must be installed appropriately. Only trained, qualified staff, having the necessary technical experience and tools, should perform the installation. Therefore you have to read and completely understand these instructions. Check the content of the parts supplied prior to assembly.*

**Included in delivery BRABUS:**

1x Set of illuminated entrance panels

464-350-00-RGB-B

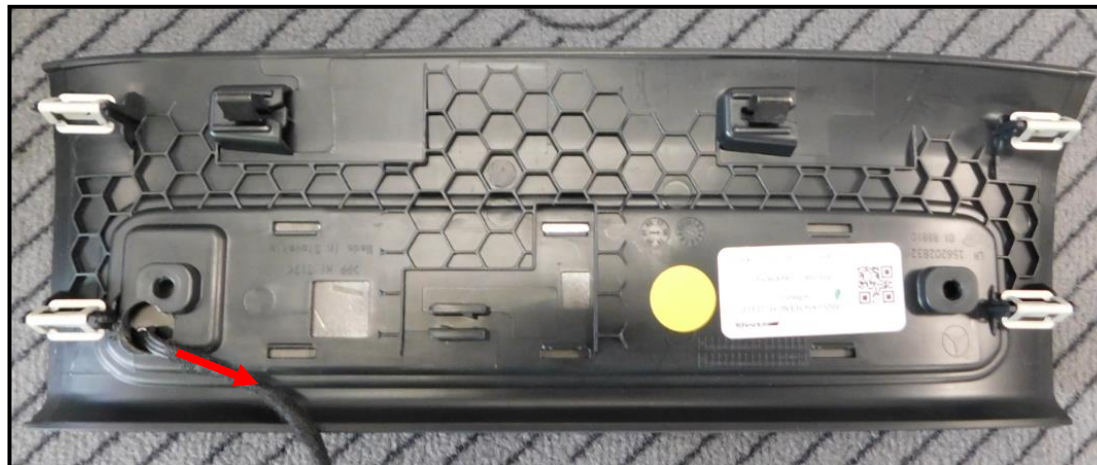


***Preparations:***

- Disassemble the plastic entrance covers with the standard illuminated entrance panels front/ rear left & right.
- Remove the screws on the back side of the 4 plastic entrance covers and carefully remove the standard illuminated entrance panels. Carefully remove adhesive residues.
- Drill 14mm holes for the illumination wires into each the plastic entrance covers according to red marking below (illustrated on rear plastic entrance cover).



- Carefully clean and degrease the plastic entrance cover bonding areas. Lead the illumination wires through the holes and bond the illuminated entrance panels to the plastic entrance covers. Firmly press the panels to the plastic covers.



- Attach the standard connectors to the entrance panel wires and re-assemble the entrance panel covers.
- Re-assemble all trim parts and perform a function-check.

