

# Dublisisil<sup>®</sup> 15 speed



## Technical Data Sheet

Intended use: Addition-vulcanising duplication silicone for the production of extremely precise, dimensionally stable duplication forms.

Manufacturer: Dreve Dentamid GmbH  
Max-Planck-Straße 31  
59423 Unna / Germany

Composition:

Pos	Chemical term
1	Vinyl containing polydimethylsiloxane
2	Silicic acid
3	Filling materials
4	Pigments

Colour: turquoise

Final hardness: 15 Shore A  $\pm$  2

Processing time: 3 min  $\pm$  30 sec at 23 °C

Setting time: 10 min  $\pm$  2 min at 23 °C  
(incl. processing time)

Consistency: type 2: irreversible (DIN EN ISO 14356)

Strain in compression: 14.3 %  $\pm$  0.5 % (DIN EN ISO 14356)

Recovery from deformation: > 99.8 % (DIN EN ISO 14356)

Linear dimensional change: < 0.2 % (DIN EN ISO 14356)

Dreve Dentamid GmbH  
Max-Planck-Str. 31  
59423 Unna / Germany  
Tel.: 02303 / 8807-0  
Fax: 02303 / 8807-55  
dentamid@dreve.de  
www.dreve.com