

# Dublisisil<sup>®</sup> 15



## Technical Data Sheet

Intended use: Addition-vulcanising duplication silicone for the production of extremely precise, dimensionally stable duplication forms.

Manufacturer: Dreve Dentamid GmbH  
Max-Planck-Straße 31  
59423 Unna / Germany

Composition:

Pos	Chemical term
1	Vinyl containing polydimethylsiloxane
2	Silicic acid
3	Filling materials
4	Pigments

Colour: green

Final hardness: 15 Shore A  $\pm$  2

Processing time: 6 min  $\pm$  1 min at 23 °C

Setting time: 25 min  $\pm$  5 min at 23 °C (incl. processing time)

Consistency: type 2: irreversible (DIN EN ISO 14356)

Strain in compression: 19.2 %  $\pm$  0.5 % (DIN EN ISO 14356)

Linear dimensional change: < 0.1 % (DIN EN ISO 14356)

Elongation: 305 %

Recovery from deformation: > 99.8 % (DIN EN ISO 14356)

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