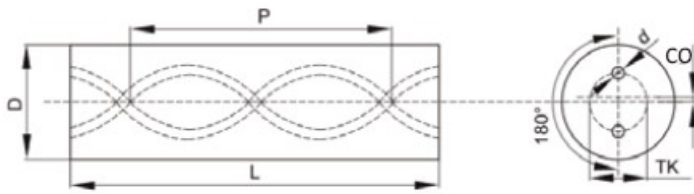
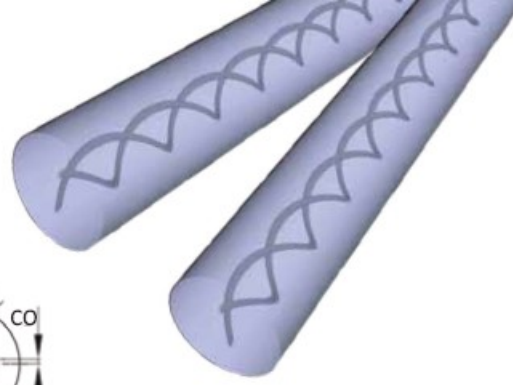


2 coolant holes, 40° helix

Length: 330/310mm and fix lengths



D mm	D h5/h6 mm	d mm	TK mm	CO* mm	Pitch			
					P1	P2	P3	Tol.
6.3	+1.0/+0.4	6.0	0.3 ±0.10	1.0 ±0.15	21.68	22.46	23.28	±0.42
6.3	+1.0/+0.4	6.0	0.5 ±0.15	2.2 0/-0.4	21.68	22.46	23.28	±0.42
6.3	+1.0/+0.4	6.0	0.7 +0.1/-0.15	1.3 ±0.15	21.68	22.46	23.28	±0.42
6.3	+1.0/+0.4	6.0	0.4 ±0.10	1.5 ±0.20	21.68	22.46	23.28	±0.42
6.3	+1.0/+0.4	6.0	0.7 +0.1/-0.15	1.9 0/-0.4	21.68	22.46	23.28	±0.42
8.3	+1.0/+0.4	8.0	0.4 ±0.10	1.7 0/-0.4	28.91	29.95	31.04	±0.56
8.3	+1.0/+0.4	8.0	0.65 ±0.15	2.7 0/-0.6	28.91	29.95	31.04	±0.56
10.3	+1.0/+0.4	10.0	0.8 ±0.15	3.5 0/-0.8	36.14	37.44	38.8	±0.70
12.3	+1.0/+0.4	12.0	0.9 ±0.15	4.2 0/-0.8	43.37	44.93	46.55	±0.84
14.3	+1.4/+0.4	14.0	0.7 ±0.15	2.9 0/-0.4	50.6	52.42	54.31	±0.98
14.3	+1.4/+0.4	14.0	1.0 ±0.20	4.7 0/-0.8	50.6	52.42	54.31	±0.98
16.3	+1.4/+0.4	16.0	1.2 ±0.20	5.5 0/-0.8	57.82	59.9	62.07	±1.12
18.3	+1.4/+0.4	18.0	1.3 ±0.20	4.2 0/-0.8	65.05	67.39	69.83	±1.26
18.3	+1.4/+0.4	18.0	1.4 ±0.20	6.3 0/-0.8	65.05	67.39	69.83	±1.26
20.3	+1.4/+0.4	20.0	1.5 ±0.20	7.1 0/-1.0	72.28	74.88	77.59	±1.40