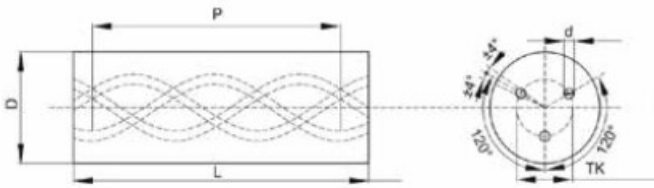
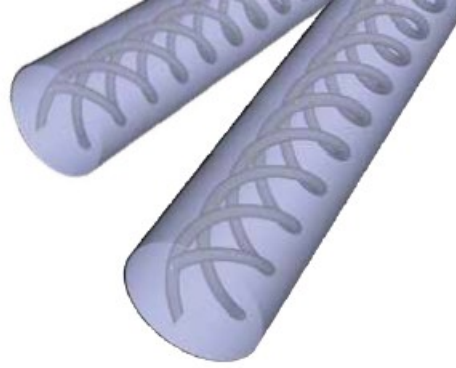


3 coolant holes, 30° helix

Length: 330/310mm and fix lengths



D mm	D h5/h6 mm	d mm	TK mm	CO* mm	Pitch					
					P1	P2	P3	Tol.		
6.3	+1.0/+0.4	6.0	0.5 ±0.15	2.9	0/-0.4	±4°	31.79	32.65	33.54	±0.46
8.3	+1.0/+0.4	8.0	0.7 ±0.15	4	0/-0.4	±4°	42.38	43.53	44.73	±0.62
9.3	+1.0/+0.4	9.0	0.85 ±0.15	5.1	0/-0.5	±4°	47.68	48.97	50.32	±0.69
10.3	+1.1/+0.4	10.0	0.85 ±0.15	5.1	0/-0.4	±4°	52.98	54.41	55.91	±0.77
10.3	+1.1/+0.4	10.0	0.8 ±0.15	3.5	0/-0.4	±4°	52.98	54.41	55.91	±0.77
12.3	+1.1/+0.4	12.0	1.1 ±0.15	6.3	0/-0.6	±4°	63.58	65.3	67.09	±0.92
14.3	+1.4/+0.4	14.0	1.4 ±0.20	7.3	0/-0.8	±4°	74.17	76.18	78.27	±1.08
15.3	+1.4/+0.4	15.0	1.4 ±0.20	7.8	0/-0.8	±4°	79.47	81.62	83.86	±1.15
16.3	+1.4/+0.4	16.0	1.6 ±0.20	8.3	0/-0.8	±4°	84.77	87.06	89.45	±1.23
18.3	+1.4/+0.4	18.0	1.7 ±0.20	9.5	0/-0.8	±4°	95.36	97.95	100.63	±1.38
20.3	+1.4/+0.4	20.0	1.9 ±0.25	10.2	0/-0.8	±4°	105.96	108.83	111.81	±1.54
22.3	+1.4/+0.4	22.0	2.0 ±0.25	10.7	0/-1.0	±4°	116.56	119.71	123.00	±1.69
22.3	+1.4/+0.4	22.0	2.0 ±0.25	11.5	0/-0.8	±4°	116.56	119.71	123.00	±1.69
24.3	+1.4/+0.4	24.0	2.0 ±0.25	12.5	0/-0.8	±4°	127.15	130.59	134.18	±1.85
24.3	+1.4/+0.4	24.0	2.0 ±0.25	12.1	0/-0.8	±4°	127.15	130.59	134.18	±1.85
25.3	+1.4/+0.4	25.0	2.0 ±0.25	12.5	0/-0.8	±4°	132.45	136.03	139.77	±1.92