

Complete range

With self-sharpening ceramic grain





Simplify your work.

CERAMICON - Facts

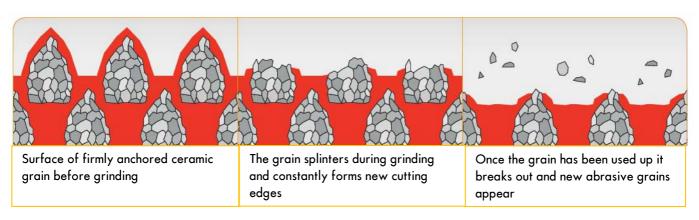
The sharp difference: ceramic grain

The products in our CERAMICON high-performance line are made from top-quality ceramic grain. Ceramic grain is characterized by the fact that it is hard, brittle, sharpedged and overall very aggressive. And stays this way: the ceramic grain is anchored so firmly and precisely in the bond that is splinters continuously during grinding on account of its brittleness. This produces minute fractures in the abrasive grit that constantly form new and very sharp cutting edges. The bond ensures that the ceramic grain only breaks out completely when it is used up. New grains then appear.

This means that RHODIUS products with ceramic grain sharpen themselves during grinding. And thus cut through the metal being processed like little knives.



High-performance tools with ceramic grain. For industrial applications with a very large amount of grinding.



Sector/Target groups:

- Plant construction
- Tank construction
- Construction
- Ship Building

A wide assortment for a variety of applications

The CERAMICON product line comprises

- Extra-thin cutting discs
- Grinding discs
- Flap discs
- Abrasive belts
- Non-woven cleaning tools
- Quick Change Discs
- Firbe discs

Your advantages at a glance:

- Higher cutting efficiency
- Longer lifetime
- Shorter working time
- Excellent price-performance ratio

CERAMICON – Extra-thin cutting discs / Stainless steel, steel



XT100 / XT200

Extra-thin cutting disc with ceramic abrasive grit. For an aggressive cutting performance with a long lifetime. This cuts out tool changes and increases productivity

Attractive packaging unit for optimzed POS presentation.

XT100 A36U0BF13679

_	Form	PK01	
⊕	7		•
115 x 1,0 x 22,23	25	210220	
115 x 1,5 x 22,23	25	210221	
125 x 1,0 x 22,23	25	210222	
125 x 1,5 x 22,23	25	210223	
150 x 1,5 x 22,23	25	210224	
180 x 1,5 x 22,23	25	210225	
230 x 1,9 x 22,23	25	210226	

XT200 78A36U0BF13682

_	Form 41	PK01
⊕		
115 x 1,0 x 22,23	25 210227	
115 x 1,5 x 22,23	25 210228	
125 x 1,0 x 22,23	25 210229	
125 x 1,5 x 22,23	25 210230	
150 x 1,5 x 22,23	25 210231	
180 x 1,5 x 22,23	25 210232	
230 x 1,9 x 22,23	25 210233	

Comparison XT100 vs conventional cutting disc:



Cuts in V2A stainless steel, 15 x1 5x1,5 mm, TM3; Machine test, Flex 1.400 W



Comparison XT200 vs conventional cutting disc:

Number of cuts





Cuts in ST73 <u>blacksteel</u>, $15 \times 15 \times 1,5$ mm, TM3; Machine test, Flex 1.400 W

CERAMICON – Grinding disc / stainless steel



Very biting grinding disc with extremely high stock removal

Suitable for surface grinding as well as for edge grinding

Material:

Stainless steel, steel, cast-iron

RS480

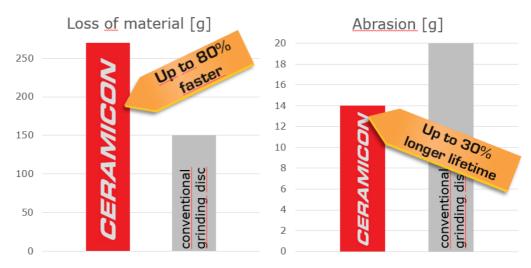
Efficient grinding disc with ceramic abrasive grit. Thanks to the high bond strength, the RS480 grinds with maximum stock removal and long lifetime. This drastically cuts working time and ensures high productivity and efficiency

RS480 78A24A10BF13778

	Form 27		PK04
⊕	7		
115 x 7,0 x 22,23	25	210238	
125 x 7,0 x 22,23	25	210239	
150 x 7,0 x 22,23	10	210234	
180 x 7,0 x 22,23	10	210240	
230 x 7,0 x 22,23	10	210241	



Comparison:



Machine test 15' ST27 ring 220 x 13 mm (flat angle)

CERAMICON - Flap discs / stainless steel



Very biting flap disc with extremely high stock removal

Sturdy edge grinding

JUMBO SPEED

Extra long flaps allow fast and aggressive grinding through large supporting surface. Ceramic grains are especially advantageous when treating hardened and tempered steel, tinder areas and titanium. They provide a high stability when treating edges.

PK05

JUMBO SPEED

⊕		图	
115 x 22,23	40	10	208743
115 x 22,23	60	10	208744
115 x 22,23	80	10	208745
125 x 22,23	40	10	208746
125 x 22,23	60	10	208747
125 x 22,23	80	10	208748
125 X 22,20	00	10	200740



Comparison:

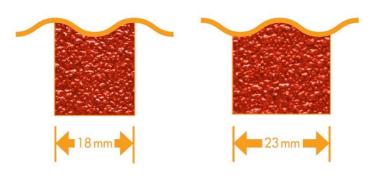
Loss of material [g]



Machine test 15' V2A ring 220 x 13 mm (flat angle)

Conventional flap*:

JUMBO flap+:



* indications valid for cutting discs with a diameter of 125 mm

CERAMICON - Flap disc for fillet weld treatment / stainless steel



Ideal for fillet weld grinding Fine surfaces (until 80 grain) For precice working

LSK FK

In combination with the 10 mm long flap projection and the stable fabric, these flap wheels offer an above average long lifetime for the effective processing of fillet welds. The high-performance abrasive grit makes for a high cutting efficiency.

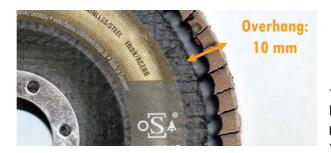
Requires powerful machines from 1,000 W (Ø 115 mm), from 1,200 W (Ø 125 mm)

PK05

LSK FK

⊕		7	
115 x 22,23	40	10	210249
115 x 22,23	60	10	210251
115 x 22,23	80	10	210276
125 x 22,23	40	10	210182
125 x 22,23	60	10	210183
125 x 22,23	80	10	210184





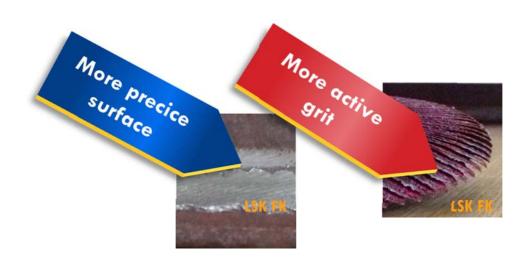
The overhang of 10 mm, in combination with the highly stable ceramic band optimum machining of fillet welds.

Together with the stable strip back the outer adhesive line provides high stability - even without reinforcing carrier.



Due to the high inherent strength of the abrasive, the LSK FK can be optimally adapted by profiling the workpiece.

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CERAMICON – Fibre discs / stainless steel



Very biting fibre disc with extremely high cutting performance at the same time long lifetime

KFK

Ceramic grains are especially advantageous when treating hardened and tempered steel, tinder areas and titanium

KFK

⊕		B	
100 x 16,00	24	25	305503
100 x 16,00	36	25	305504
100 x 16,00	40	25	303321
100 x 16,00	60	25	304293
100 x 16,00	80	25	303322
115 x 22,23	24	25	303325
115 x 22,23	36	25	304291
115 x 22,23	40	25	305505
115 x 22,23	60	25	303324
115 x 22,23	80	25	304294
125 x 22,23	24	25	303329
125 x 22,23	36	25	304292
125 x 22,23	40	25	305506
125 x 22,23	60	25	303327
125 x 22,23	80	25	303328

					PKC
_	⊕		8		
	150 x 22,23	24	25	305507	
	150 x 22,23	36	25	305508	
	150 x 22,23	40	25	305509	
	150 x 22,23	60	25	305510	
	150 x 22,23	80	25	305511	
	180 x 22,23	24	25	305512	
	180 x 22,23	36	25	305513	
	180 x 22,23	40	25	305514	
	180 x 22,23	60	25	305515	
	180 x 22,23	80	25	305516	



Comparison:

Loss of material [g]



Machine test 15' V2A ring 220 x 13 mm (flat angle)

CERAMICON – Abrasive belts / stainless steel



Very high cutting performance and lifetime for industrial applications on stationary belt grinders

ESB CX

A high cutting efficiency and long lifetime thanks to special high-performance abrasives

ESB CX

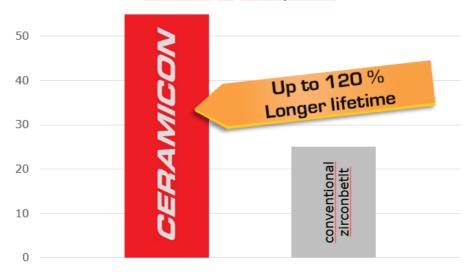
				PK06
⊕		7		
75 x 2000	40	10	305966	
75 x 2000	60	10	305967	
75 x 2000	80	10	305968	

150 x 2000	40	10	305969
150 x 2000	60	10	305970
150 x 2000	80	10	305971



Comparison:

Number of workpieces



Hand test comparison of level numbers in the grinding of axles for commercial vehicles; 75 x 2000 # 36

CERAMICON – Non-woven cleaning tools / steel



SVS HD / SVS QUICK HD

Non-woven cleaning tool: The special grains used permit a high cleaning effect and extremely high lifetime

For strong cleaning performance and extremely long lifetime

SVS HD

			PK07
⊕	7		
115 x 22,23	10	303872	
125 x 22,23	10	303873	

SVS QUICK HD

					PK07
⊕	(min)		7		
D51	23.000	ехіта соагѕе	10	305403	
D76	18.000	ехіта соагзе	10	305404	

Compared with conventional washers SVS:

Harder

The high-quality grain and bond the nylon structure has been optimally matched

Aggressive

In our own tests the new SVS HD has the same achieved cleaning performance 30% faster.

Fixed

The most stable structure is also suitable for light-duty use on the edge.





Comparison:



Hand grinding, 10 min on rusted blacksteel, with heavy use. Metabo 1,400W

