

# PEAK QUALITY BLADES

QUALITY MADE IN SOLINGEN · SINCE 1923





# The right blade for every application.

Keen blades have been the hallmark of Solingen's industry for centuries and it is here we made our home in 1923. As a family firm, now managed by the fourth generation, we manufacture over 100 million blades every year to the full satisfaction of our customers. With over 100 fully-qualified staff, we are today one of the world's leading manufacturers of blades for technical and industrial applications.

Our products are in use wherever efficient cutting applications are required. Trapezoid and hooked blades for professional flooring experts, snap-off and scraper blades for painters and decorators, deburring cutters and blades for the plastics industry and special-purpose blades for processing fibers and fleece, for cutting film and numerous specialist blades for customer-specific applications form the foundations of our blade-development skills.



# Why MOZART?

- → excellent value-for-money and consistently high quality
- → direct contacts to ensure smooth communication
- ➔ flexible, lean organisational structure
- ➔ large standard range
- ➔ customer-specific adaptations
- ➔ support for your product development
- → assistance with complex cutting challenges

# MOZART - uncompromising premium quality.

MOZART blades are crafted in sophisticated production processes and do not leave the factory until stringent quality controls have been carried out.

As one of the world's leading manufacturers of blades, MOZART is committed to Germany as a high-grade production location. Cutting-edge technology and highly accurate manufacturing methods guarantee the quality standard appreciated the world over: "100% made in Solingen".

To ensure this standard is maintained, MOZART has installed a certified quality management system to DIN EN ISO 9001.



# MOZART · The right tool for your **trade**.





Allegro #1000.00 Robust, integrated universal cutting knife, incl. sheath and 5 blades 975.065

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18 mm snap-off knife #6180.00 Sturdy knife with steel blade guides, incl. 3 blades 180.050



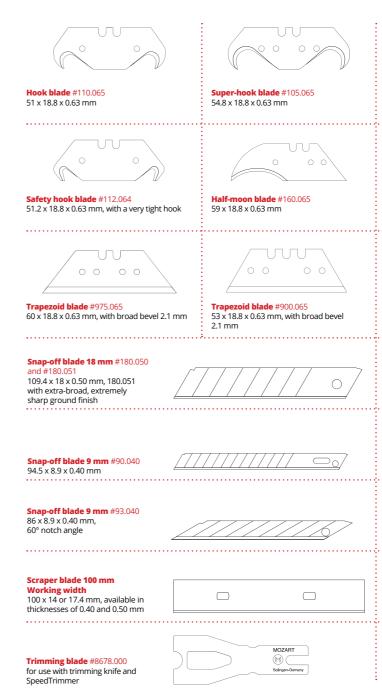
Stainless steel knife, incl. snap-off tool



Trimming knife #1600.00 The easy but safe way to skive the welded seams in PVC and linoleum flooring

SpeedTrimmer #1610.00 Fast and ergonomic, the ideal tool for trimming welded seams in medium-sized to large projects

**9 mm snap-off knife** #4095.00 and 3 blades 90.040

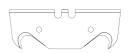


FIND MORE BLADES FOR THE TRADES HERE

6 · THE TRADES



Hook blade #104.064 51 x 18.8 x 0.63 mm, with centre hole 7.2 mm



Compound (double-bevel) blade #130.065 53.8 x 18.8 x 0.63 mm, blade-back ground



Trapezoid blade #905.065 53 x 18.8 x 0.63 mm, with broad bevel 2.1 mm, centre hole 7.2 mm 

### Polystyrene blade 18 mm #980.050 104.9 x 18 x 0.63 mm,

unsegmented



Hook blade #117.067 51 x 18.8 x 0.63 mm, with levelled-off tips, centre hole 7.2 mm



Safety hook blade #117.068 51 x 18.8 x 0.63 mm, with rounded tips, centre hole 7.2 mm



Safety trapezoid blade #906.065 50 x 18.8 x 0.63 mm, with rounded tips, broad bevel 2.1 mm, centre hole 7.2 mm

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<b>5nap-off blade 9 mm</b> #91.040 34.4 x 8.9 x 0.40 mm	[////////7
Polystyrene blade 9 mm #92.039 34.4 x 8.9 x 0.40 mm, unsegmented	
<b>Cello blade #</b> 884.040 57 x 18.8 x 0.40 mm	
Spacer claw #8679.000 (PVC) and #8700.000 (linoleum) for use with trimming knife and SpeedTrimmer	MOZART M Satisges-Germiny

# MOZART · Every cut is an **accurate cut.**

## **MOZART precision-cut knife**

The ideal tool for:

- → neat deburring of plastic parts
- → cutting leather
- → graphic design
- → all kinds of precision cutting





Safe, tidy storage for knife handles, incl. slots for blade dispenser and holder for

### Precision-cut knife with oval-head Allen screw

prevents scratch damage to workpieces 1F (2514.00) slim knife for finest cuts 3F (2515.00) powerful, ergonomically designed knife 5F (2515.02) as for 3F, but with additional thread for attaching a mandrel For knives 1F-5F, we recommend the protective cap with the integrated Allen key for quick & easy blade changes



### **MOZART precision-cutting blades**





Standard blade F1 #512.050 also suitable for scraping

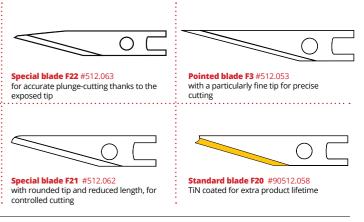
Safety blade F4 #512.052 with rounded tip





Hook blade F18 #512.060 for optimum plunge-cutting and radius cutting





PRECISION CUTTING · 9

## **SLITTING & PERFORATION**



Injector blade		
38 x 8 x 0.25	5 mm	
Carb.steel	Stainless	Stainless + TiN
#640.025	#642.025	#90642.025

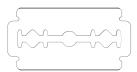


Three-hole bla	ide, rounded	ends	
Blade thickn.	Carb.steel	Stainless	Stainless + TiN
0.10 mm	#40.010		
0.15 mm	#40.015	#42.015	#90042.015
0.20 mm	#40.020	#42.020	#90042.020
0.25 mm	#40.025		
0.30 mm	#40.030	#42.030	#90042.030
0.40 mm	#40.040		
	(with broa	d bevel)	



### Three-hole blade, straight ends 43 x 22 mm Blade thickn. Carb.steel Stainless Stainless + TiN 0.10

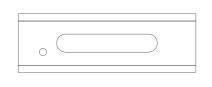
0.10 mm	#80.010		
0.15 mm	#80.015	#82.015	#90082.015
0.20 mm	#80.020	#82.020	#90082.021
0.25 mm	#80.025		
0.30 mm	#80.030	#82.030	#90082.030
0.40 mm	#80.040		
	(with broa	ad bevel)	



### Industrial blade

43 x 22 mm Blade thickn. 0.10 mm 0.15 mm 0.20 mm #310.020

Carb.steel Stainless Stainless + TiN #310.010 #331.010 #310.015 #331.015 #90331.015



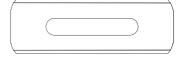
### Cello blade, straight ends

57 x 18.8 x 0.40 mm Carb.steel Stainless Carb.steel + TiN Stainless + TiN #881.040 #881.044 #90881.040 #90881.044

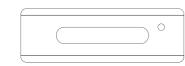
Special three-hole blade #450.020 42 x 22.4 x 0.20 mm, stainless

# MOZART BLADES · So sharp they need extra **protection**.





Cello blade, narrow bevel #884.040 57 x 18.8 x 0.40 mm, carbon steel



Cello blade, rounded ends 57 x 18.8 x 0.40 mm Carb.steel Carb. + TiN #880.040 #90880.040



Cello blade, single-sided, narrow bevel #886.038 57 x 18.8 x 0.40 mm, stainless



Industrial blade

60 x 0,2 mm

#856.022

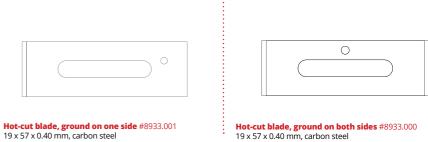
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19 x 57 x 0.40 mm, carbon steel Carb.steel Stainless Carb.steel + TiN Stainless + TiN #856.023 #90856.024 #90856.023



FIND MORE INDUSTRIAL **BLADES HERE** 





# MOZART · A cut above the rest for **textiles & fibers**.

	Hook blade #117.067 51 x 18.8 x 0.63 mm with levelled tips, centre hole 7.2 mm
Staple fiber blade Mark V           117.5 x 15.7 x 0.884 mm           Stainless Stainless + TiN           #80751.118           #92010.118           Stainless + TiN	Staple fiber blade #80453.000           48 x 8 x 0.50 mm           Carb.steel         Stainless           #80453.000         #80455.000
Staple fiber blade Mark IV         Staple fiber blade for Herkules           74.6 x 15.7 x 0.884 mm         95 x 19 x 0.884 mm           Stainless Stainless + TiN Stainless + CrN stainless + TiCN         95 x 19 x 0.884 mm           Stainless Stainless + TiN stainless + CrN stainless + TiCN         95 x 19 x 0.884 mm           Stainless Stainless + TiN stainless + CrN stainless + TiCN         95 x 19 x 0.884 mm           Stainless Stainless + TiN stainless + TiCN         94005.076           #80750.076         #92005.076         94005.076	
Staple fiber blade #80783.007         16 x 8 x 0.48 mm         Staple fiber blade for Fleissner         140 x 18.9 x 0.884 mm         Stainless triN       Stainless + TiCN         #80765.140       #92002.140	Staple fiber blade           76.5 x 7.9 x 0.884 mm           Stainless         Stainless + TiN           #80551.000         #92019.088   Fiberglass blade #80686.000           135 x 8 x 0.30 mm

······ ss blade #80235.001 < 0.25 mm ...... ber blade #80453.000 .50 mm Stainless 00 #80455.000 ber blade 0.884 mm Stainless + TiN 01 #92017.048 ber blade 9 x 0.884 mm Stainless + TiN #92019.088

0

Staple fiber blade #80756.000

64 x 7.9 x 0.884 mm

Stainless

#80756.000

FIND MORE FIBER BLADES HERE:

	3
e #80756.000 n Stainless + TiN #92021.000	Fibreglass blade #80758.195 15.8 x 0.87 mm Length Order No. 195 mm #80758.195 248 mm #80758.248
	0 0
<b>Fibreglass blade</b> #802 25.4 x 8 x 0.25 mm	

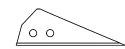
# MOZART · Special-purpose blades.

As individual as your needs.

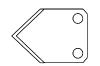


## $MOZART \cdot The art is in the details.$





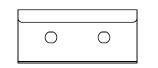
Special-purpose blade #8022.000 45 x 15 x 0.30 mm



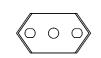
Special-purpose blade #8757.000 45 x 31.9 x 0.80 mm



Special-purpose blade #8237.001 18 x 10 x 0.20 mm



Reinforced scraper blade #860.030 57 x 24.8 x 0.28 mm



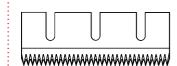
Special three-hole blade #450.020 42 x 22.4 x 0.20 mm



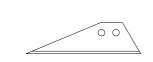
Special-purpose blade #809.025 39.2 x 18.8 x 0.25 mm



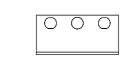
Special-purpose blade #8237.000 33.5 x 10 x 0.20 mm



Toothed blade#80945.000 85 x 30 x 1.5 mm



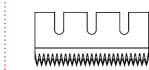
Special-purpose blade #8095.000 51 x 14 x 0.50 mm



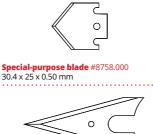
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Special-purpose blade #805.030
39 x 18.8 x 0.30 mm
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Reinforced scraper blade #610.030 39.6 x 19.6 x 0.30 mm



Toothed blade#80944.000 65 x 30 x 1.5 mm



Special-purpose blade #8308.000 45 x 20 x 0.90 mm



Self-stropping blade #600.030 39 x 18.7 x 0.30 mm



Toothed blade#80942.000 32 x 41 x 1.6 mm

HERE YOU WILL FIND MORE SPECIAL-PURPOSE BLADES

# MOZART small-batch runs and prototyping

Special-purpose blades can be made to your individual specifications.

To do so, we make full use of state-of-the-art laser technology and machinery developed by us in-house to optimise this process. The results have to be used to be believed.

### → Blade thickness 0.10 - 1 mm

- → Double-sided ground geometry, double bevel, or single-sided, double bevel
- → Material is high-alloyed carbon steel or stainless steels

**14 · SPECIAL APPLICATIONS** 

→ Peak precision → Individual down to the last detail → For order quantities of one or more



Pedi plastic corn-shaver #2004.00 Safety assured thanks to accurate cutting and ergonomic handling

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Original Pedi blades #50.013 Professional quality, made in Solingen



by MOZART Professional quality corn-shaver blades and holders

.....



Pedi Classic corn-shaver #2000.00 with chrome-plated front end .....



.....

Pedi plastic corn-shaver #2004.00 in POS packaging, incl. 1 stainless blade



Original Pedi blades #50.013 2 x 10 blades in POS packaging



with chrome-plated front end, improved ergonomics

Pedi Classic corn-shaver in POS packaging



Original Pedi blades #50.013 10 x 10 packs in counter-top display

# MOZART · Packaging the best protection for our premium blades.



Precision-cutting blades 100 blades in safe dispenser / 10 dispensers in outer

**Universal cutter blades** 

box / 10 display boxes in outer

Industrial blades

100 – 350 blades in the MOZART blade box / 5 boxes in outer (fill quantities depend on blade thickness) Alternatively: 1 blade in paraffin packaging / 200 blades in display box / 5 display boxes in outer

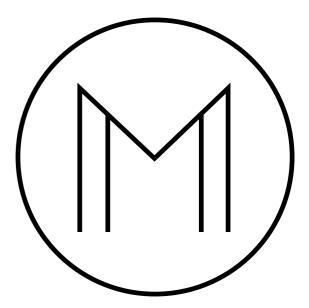
POS friendly packaging, displays and counter-top displays to customers' specifications





# **MOZART** Your partner in blades

100% made in Solingen



**PRODUCTION** · 19

# MOZART · From high-grade steel to the perfect blade.

# The recipe for perfect blades

## Highest-quality steel for the perfect MOZART blade.

At MOZART, we only process hand-picked strip steel sourced from certified suppliers. Every batch delivered is subjected to stringent quality checks in our laboratory before it is allowed to be used in production. Only steels that comply fully with our ambitious guality standards in terms of surface, edge guality, carbide density and carbide distribution are passed by our guality control experts and released for blade production.

## Fire and ice.

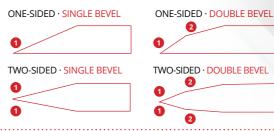
## **MOZART** ice-hardening

After blanking, our strip steel is hardened to the required degree in a three-stage process. The steel is heated in sensor-controlled straight-through furnaces in a hydrogen atmosphere. This is followed by the ice-hardening stage, at – 80°C, and this is followed by a brief annealing stage to remove stresses. This high-precision process enables us to achieve the ideal mix of hardness and toughness, and very close tolerances of +/- 1 HRC are standard in our production processes.

# Grinding to the closest tolerances.

### We know what customers want

Does your cutting application benefit from a very specific grinding geometry? Whether one-sided or two-sided, single or double cutting edges, concave or roof-shaped - by making full use of our state-of-the-art grinding equipment, some of which is laser controlled, we are able to put virtually any customer-specific requirement into practice.



# MOZART coatings – for that extra boost to product lifetime in your production process.

## The right coating for every application.

- **TIN** the most popular hard coating in the blade-making industry: provides high abrasive resistance and two to four-fold service lifetime extensions
- **CrN** the considerably reduced inherent stress in comparison with TiN coatings makes CrN an interesting alternative in cutting applications involving higher bending loads

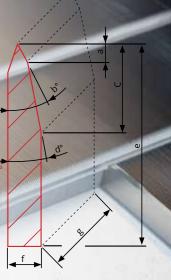
TiCN an excellent compromise between high abrasive resistance and low coefficient of friction

**DC** Outstanding abrasive resistance coupled with low coefficient of friction. As a result of its very high hardness, DC coatings are highly susceptible to localised pressure loads

### a: Honed width b: Honing angle c: Ground width d: Grinding angle

### **OTHER DIMENSION** e: Blade width f: Blade thickness

g: Blade length



# MOZART production · quality in series production.

# We are MOZART.

High-alloyed strip steel sourced from certified suppliers



# High-accuracy blanking



3-stage ice-hardening for a uniform molecular structure



Grinding to the closest tolerances





SERVICE





LOYALTY







### PERSONALITY











# 100 employees · 100 million blades. 100% made in Solingen.



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www.mozart-blades.com

