

FIND THE RIGHT BLADE FOR YOUR BUSINESS



INDUSTRIAL KNIVES AND BLADES

FILM AND FOIL - PACKAGING - PLASTICS - PAPER

SOLLEX



Your supplier of knives and blades

Sollex is a Swedish family company founded in 1927. We have products with cutting edge technology that improves your process and solve problems. With the right blade, you can get simplified maintenance, time savings and an improved final product.

We make our blades in top quality materials in Sweden and Germany. Our blades last longer and gives you a competitive maintenance advantage. What's more, we keep most products in stock which guarantees you fast shipments.

Sollex ships knives and blades to Europe on a daily basis but also to industries in the US, Middle East and Asia. Whatever your needs, we have accumulated hundreds of different products in different materials and designs. This so you will find the right blade for your cutting process.

Welcome to Sollex!

Johan Falk

Johan Falk
CEO Sollex AB



INDUSTRIAL KNIVES AND BLADES

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In this catalogue you will find blades for slitting the following types of materials:

- Adhesive film
- Coated film
- Rubber
- Foam
- Cardboard
- Paper
- Textiles
- Non woven
- Polycarbonates
- PVC
- PP
- PC
- LDPE
- LLPDE
- EBA
- HDPE
- PE
- PET
- OPP
- BOPP

SOLLEX

INDUSTRIAL BLADES WITH CUTTING EDGE PERFORMANCE



Sollex has been shipping knives and blades for more than 95 years.

We offer customers our support and technical know-how. In addition we have extensive knowledge and experience with industrial blades. In our products we use different materials, grindings, and coatings.

We offer our expertise in analyzing your case and environment, helping you to optimize your cutting processes and finding your best solution. By listening to your needs we can create outstanding products.

We value our customers above all.
We understand that you are our raison d'être.
We offer our customers top quality cutting blades.
In addition we keep most products in stock for quick and smooth shipments.

Herman Falk founded Rakbladsfabriken Sollex in 1927

"Sollex" became an established brand name in 1939

2PlusS razor blade is introduced

The wholesale business is developing

1920-30s

1940s

1950s

1960s

Sollex moves to Jonköping and builds a new factory

Focus on knives, blades and industrial razor blades



*Sollex shipments in 2022

Sollex knives are used in a variety of industrial applications:

- film and foil manufacturing
- packaging manufacturing
- plastic extrusion
- precision cutting
- digital plotter cutting
- advertising sign production
- plastic pelletizing
- fiber, textile, non woven
- food processing



Inventory guarantee

Making new high quality blades takes time and involves lead times. Therefore, Sollex keeps most blades in stock to guarantee fast and smooth shipments.

For customers we can make an agreement to keep specific blades as inventory with automatic replenishment. If a specific blade is imperative for your operations please contact us and we will keep this blade as inventory and produce new to avoid stand stils. For this you will have to commit to buy a certain quantity during 2 years.

Titanium coated slitter blades for industries

Elisabeth Falk took over Sollex in 1984

Solid razor blades in carbide

Johan Falk took over Sollex in 2010

1970-80s

1990-00s

2010s

2020s

Industrial craft blades - bestseller

3-hole razor blades get ceramic coating

Carbide tools & Industrial knives in focus

AAA rating from Bisnode

95 years Anniversary

Sollex in numbers

We have been manufacturing and selling blades

for more than

95
years

More than

1 083 422
blades in stock

for immediate delivery

Most sold razor blade

2plusS

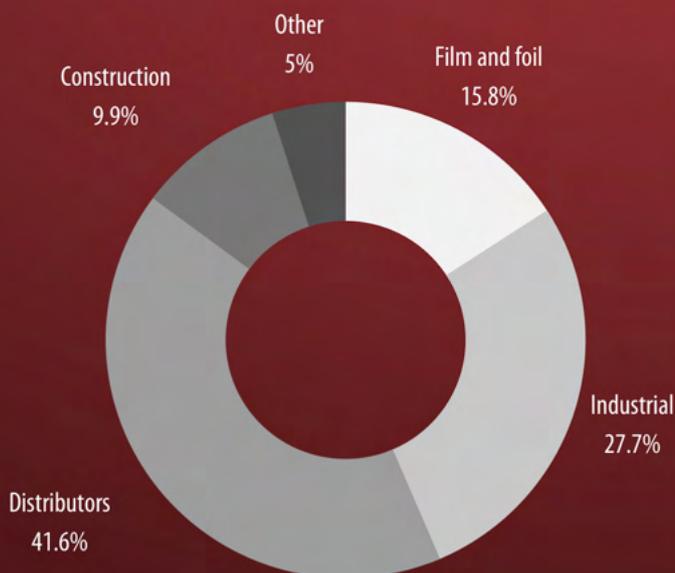


269 220 pcs

> 60 types of knives for plastic film manufacturing

The longest knife Sollex has produced **1.2m**

Customers per industry



Shipment accuracy * **91%**

Number of shipments* **1392**

4.8 Trustpilot score
★★★★★

Google score **5.0**
★★★★★

*According statistics of 2021-2022

CHOOSE THE RIGHT BLADE

When choosing a blade three major factors needs to be considered: design, material, and coating.

Thickness performance

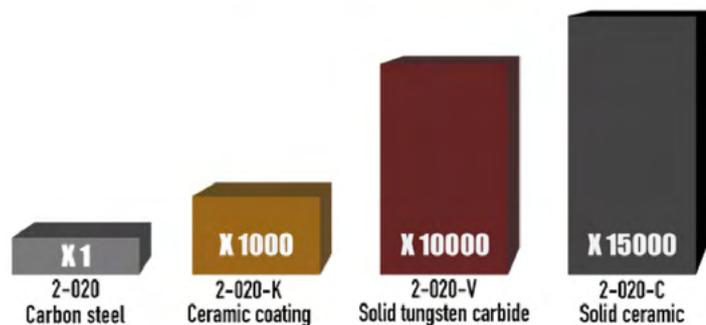
Thinner blades perform better. Therefore you should try to use the thinnest blade possible. A thinner blade demands less force and gives less shear in the material you are slitting. A thinner blade is helpful to avoid web breaks and gives a better cut.

Material performance

Optimized materials increase blade lifetime. Depending on your slitting process we are able to engineer blades that will outlast and outperform wear resistant materials.

Sollex makes blades in the following materials:

- Carbon steel
- Stainless Steel
- Tooling steel
- HSS-M2 steel
- D2 steel
- Tungsten Carbide
- Solid ceramic



Edge quality performance

Multi-facet grinding and burr free edges give the best cutting results, cleaner edge cuts and reduced web breaks.

Surface finish performance

A clean surface finish or cutting edge will lower the friction which reduces heat and wear. This results in cleaner edge cuts.

Angle performance

Most blades and materials are engineered to be positioned at a 45 degree angle to the material. Lower angles give slicing motion and spread wear out over more of the cutting surface.

Coating performance

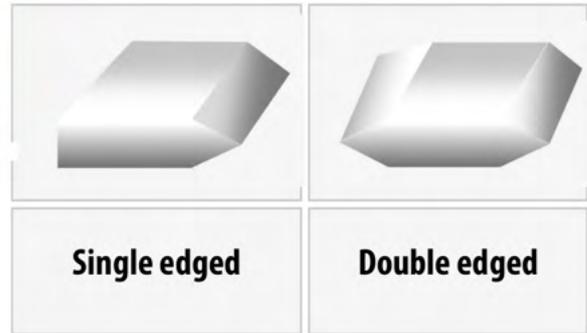
Coating prolongs blade lifetime and cutting quality. As an extra benefit coatings can improve surface finish and reduce friction which reduces heat and wear.



Save money by using double sided blade where all 4 corners are used.

KNIFE EDGE / ANGLE GRINDING

Use the table to interpret the knife edge characteristics and place an order for the right blade.



Single edged

Double edged

One sided			Single bevel	Single edged One sided Single bevel	Double edged One sided Single bevel
			Double bevel	Single edged One sided Double bevel	Double edged One sided Double bevel
			Triple angle bevel	Single edged One sided Triple angle bevel	Double edged One sided Triple angle bevel
Two sided			Single bevel	Single edged Two sided Single bevel	Double edged Two sided Single bevel
			Double bevel	Single edged Two sided Double bevel	Double edged Two sided Double bevel
			Triple angle bevel	Single edged Two sided Triple angle bevel	Double edged Two sided Triple angle bevel



Knives based on your drawing

In order to always offer the sharpest range, our in-house team of engineers and experts create customized products for your specific needs. This means that we design, develop and deliver knives, knife blades and industrial razor blades based on your drawing or needs.

PRODUCT QUALITIES & COATINGS

To improve the performance blades are made in diverse materials and have special coatings. Sollex offers the following materials and coatings.



	Specification	Material to cut
P	PRO Blade with good performance for professionals.	Cardboard, plastics and in industrial production
PT	PRO TITAN Titanium coated blades for handheld tools, with very good performance.	Paper, cardboard, plastic film
B	Banzai Blades with extreme performance.	Reinforced flex materials and lead plates
T	Titanium Titanium (TiN) coated blades for optimal slitting performance. Gold colored edge. Low friction which gives less dust. Competitive durability and performance. FDA-approved	Plastic film and foil with few additives
K	Ceramic Ceramic coating with black color and fine grain structure. Protects the edge optimally when cutting plastic film with additives such as chalk or titanium. FDA and EC approved for contact with food. High durability and performance.	White plastics with additives
Z	Zero-friction Zero-friction coating with grey color and extremely fine grain structure. This coating gives minimal friction, which is optimal for high speed cutting such as thin stretched film. FDA and EC approved for contact with food. High durability and performance.	Thin stretched film
X	Full Ceramic Full ceramic coated blade where the sides of the blade are also coated. The coating is FDA and EC approved for coming into contact with food. Gives an extreme durability when cutting in materials with very grueling additives.	Plastic film with additives multilayer
C	Solid Ceramic Self grinding and heat resistant. Uncompromising quality for users with the highest requirements on blade performance. The blades are very fragile which sometimes makes handling difficult. Blade can be used for cutting soft elastic film that melts easily. The C-blade maintains sharpness and temperature. Extreme durability and performance.	Soft flexible film folies (EBA)
V	Solid tungsten carbide Industrial blade with extreme resistance and durability. Solid tungsten carbide gives robustness and performance. Extreme performance and durability.	Hard laminated films (PE) and plastic packaging

THREE - HOLE - BLADES

- for plastic film and foil

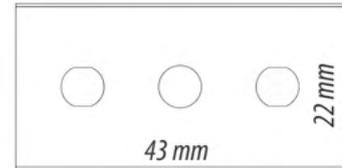
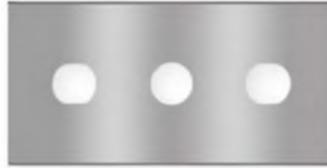


Sollex makes three-hole blades for a variety of applications. Blades are often used for cutting film, foil, packaging, plastics, and paper. We coat razor blades to protect the blade from abrasion, to reduce friction, and increase performance and durability.

STRAIGHT CORNERS

43 * 22 MM

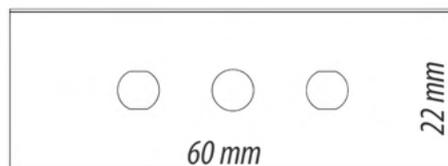
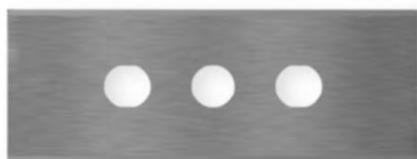
FROM
€ 32 / 100PCS



SKU	Product	Application	Thick., mm	Pack, pcs
2-010-R	Stainless steel	Simple plastic and films with few additives	0.10	250
2-013-R	Stainless steel	Simple plastic and films with few additives	0.13	250
2-013-RUO	No oil	Simple plastic and films with few additives	0.13	250
2-013-K	Ceramic	White plastics with additives	0.13	250
2-013-T	Titanium	Plastic film and foil with few additives	0.13	250
2-013-Z	Zero Friction	Thin stretched film	0.13	250
2-013-X	Full Ceramic	Plastic film with additives, multilayer	0.13	30
2-013-C	Solid Ceramic	Soft flexible film folies (EBA)	0.13	10
2-015-T	Titanium	Plastic film and foil with few additives	0.15	200
2-020-R	Stainless steel	Simple plastic and films with few additives	0.20	200
2-020-K	Ceramic	White plastics with additives	0.20	200
2-020-T	Titanium	Plastic film and foil with few additives	0.20	200
2-020-Z	Zero Friction	Thin stretched film	0.20	200
2-020-X	Full Ceramic	Plastic film with additives, multilayer	0.20	10
2-020-V	Solid tungsten carbide	Hard laminated films (PE) and packaging	0.20	10
2-023-T	Titanium	Plastic film and foil with few additives	0.23	100
2-030	Carbon steel	Simple plastic and films with few additives	0.30	100
2-030-R	Stainless steel	Simple plastic and films with few additives	0.30	100
2-030-K	Ceramic	White plastics with additives	0.30	100
2-030-T	Titanium	Plastic film and foil with few additives	0.30	100
2-030-X	Full Ceramic	Plastic film with additives, multilayer	0.30	30
2-030-V	Solid tungsten carbide	Hard laminated films (PE) and packaging	0.30	10
2-040	Carbon steel	Simple plastic and films with few additives	0.40	100
2-068	Carbon steel	Simple plastic and films with few additives	0.68	50

STRAIGHT CORNERS, LONG

60 * 22 * 20 / 30 MM

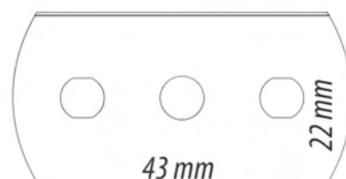
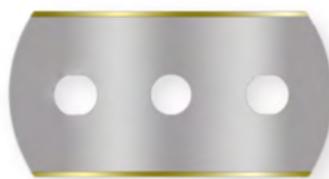


SKU	Product	Application	Thick., mm	Pack, pcs
4-60-020	Carbon steel	Simple plastic and films with few additives	0.20	200
4-60-030	Stainless steel	Plastics and film with few additives	0.30	100
4-60-030-K	Ceramic	White plastics with additives	0.30	100
4-60-030-Z	Zero-Friction	Thin stretched plastic film	0.30	100

ROUNDED CORNERS

43 * 22 MM

FROM
€ 35 / 100PCS



SKU	Product	Application	Thick., mm	Pack, pcs
1-013-R	Stainless steel	Simple plastic and films with few additives	0.13	250
1-013-K	Ceramic	White plastics with additives	0.13	250
1-015-T	Titanium	Plastic film and foil with few additives	0.15	200
1-020	Carbon steel	Simple plastic and films with few additives	0.20	200
1-023-K	Ceramic	White plastics with additives	0.23	100
1-030-R	Stainless steel	Simple plastic and films with few additives	0.30	100
1-030-T	Titanium	Plastic film and foil with few additives	0.30	100

INDUSTRIAL CRAFT BLADE

40 * 22 * 20 / 30 MM



SKU	Application	Thick., mm	Pack, pcs
2PlusS	Wallpaper, fabric and felt	0.20	100
2HD Heavy Duty	Wallpaper, fabric and felt	0.30	100





You can usually find the best blade for your particular cutting process by testing a few different variants.




SLOTTED SLITTER BLADES
 - for plastic film and foil

Slotted slit blades in solid tungsten carbide or ceramic are characterized by extreme performance and durability. Zero-friction is optimal for thin stretched film. Ceramic works for film with additives. For really tough films Sollex X coating is recommended as a tougher version of Ceramic coating.

STRAIGHT CORNERS

57*19*0.20mm / 0.40mm

FROM
€ 70 / 100PCS



SKU	Product	Application	Thick., mm	Pack, pcs
5-020	Carbon steel	Simple plastic with few additives	0.20	200
5Q	Ceramic	White plastics with additives	0.40	100
5L	Stainless steel	Simple plastic with few additives	0.40	100
5V	Solid tungsten carbide	Hard laminated films (PE) and plastic packaging	0.40	10
5C	Solid ceramic	Soft flexible film folies (EBA)	0.40	10



ROUNDED CORNERS

57*19*0.20mm / 0.40mm

FROM
€ 166 / 100PCS

SKU	Product	Application	Thick., mm	Pack, pcs
5-020-Z	Zero friction	Thin stretched film	0.20	200
5K	Ceramic	White plastics with additives	0.40	100
5Z	Zero friction	Thin stretched film	0.40	100
5T	Titanium	Plastic film with additives	0.40	100
5X	Solid ceramic	Plastic film with additives, multilayer	0.40	30

Search for more slit blades in category "Industrial razor blades" at sollex.se

INJECTOR BLADES

- for plastic film and foil



Injector blades small razor blades, which are ideal for heavy industrial use. The blade has one single edge. The size of the blade is 38x8x0.25mm or 1,496"x0,315"x 0,01". That means that the injector blade can be used in really small spaces.

642K Injector blade Ceramic coated	SKU	Product	Application	Thick., mm	Pack, pcs
 38*8*0.25mm	642PR	Stainless steel	Simpler plastic film	0.25	1000
	642K	Ceramic	White plastics with additives	0.25	100
	642Z	Zero friction	Thin stretched film	0.25	100
	642C	Solid ceramic	Plastic film with additives, multilayer	0.25	10

SNAP-OFF BLADES

- for papper, cardboard, rubber



	SKU	Product	Feature	Dimensions, mm	Pack, pcs
 180P	180P	Pro	Universal application	100 x 18 x 0.50	10/100/1000
 180S	180LUS	Pro	Universal application	100 x 18 x 0.50	10/100/1000
 180S	180S	Black	X-sharp and X-hard	100 x 18 x 0.50	10/100/1000
 180L	180L	Titanium	X-sharp and X-durable	100 x 18 x 0.50	10/100/1000
 90P	90P	Pro	Universal application	80 x 9 x 0.40	10/100/1000
 90US	90US	Pro	Without segments	80 x 9 x 0.40	10/100/1000
 9030T	9030T	Titanium	X-sharp, angle: 30°	80 x 9 x 0.40	10/100/1000
	90R	Stainless steel	Universal application	80 x 9 x 0.40	150



5190
PPRO NT Cutter
A-300GR



5180
PRO NT Cutter
L-500GRP



7180
PRO NT Cutter
L-2000RP



Sollex has a wide range of snap-off knives for professional use: NT Cutter, Martor, Mozart, Olfa etc.



Search for short, long utility blades or "trapezoid" at sollex.se

TRAPEZOID BLADES

- for knives and machines

975P
Utility blade
PRO



752
Blade with
3 edges



950
Blade with 2 short
sharp sides



635
Trapezoid knife
small 28mm



SKU	Blade	Feature	Dimensions, mm	Pack, pcs
975	Mozart	Universal application	59 x 19 x 0.65	10/ 100
975P	Pro	Allround knife blade, long durability	59 x 19 x 0.65	10/ 100
975PT	Pro Titan	Titanium coating	59 x 19 x 0.65	10/ 100
975B	Banzai	Heavy-duty, very durable	59 x 19 x 0.65	10/ 100
42063	Blade type Martor no 42063	Single edge, two sided, double bevel	58.4 x 19 x 0.63	10
950	Blade type Martor no 614.50	Sharpened on the 2 short sides / for cutting plastic in horizontal direction	59 x 19 x 0.65	350
752V	Blade like Martor 752.42	3 cutting edges / made in Solid Tungsten Carbide to cut really heavy duty materials	52 x 19 x 0.65	10
635	Trapezoid knife small Ø3.6mm	Optimized for cutting plastic film and foil	28 x 9 x 0.40	500
635K	Trapezoid knife small Ø3.6mm Ceramic coated	For cutting plastic film with additives	28 x 9 x 0.40	100



Search for "hook" or "concave" blades at sollex.se

HOOK BLADES

- durable and sharp blades

10PT
Hook blade
PRO titan



16P
Concave
blade



16PT
Concave blade
PRO titan



SKU	Quality	Description	Dimensions. mm
10P	Carbon steel	To cut materials and protect the underlying material	51x18.85x0.65
10PT	Titanium	For professionals with the highest demands on durability	51x18.85x0.65
16P	Carbon steel	The half moon shaped knife blade is optimized for detailed cutting	59x19x0.65
16PT	Titanium	For professionals with the highest demands on durability	59x19x0.65

KNIVES FOR DIGITAL CUTTING SYSTEMS

ZUND ◦ SUMMA ◦ ARISTO ◦ GERBER ◦ ATOM



We manufacture machine knives based on your drawing and needs

DRAG BLADES

Z1
Drag blade, round-stock



Z16
Drag blade, pointed



Z44
Drag blade, flat-stock



Z46
Drag blade, flat-stock



SKU	Equivalent to Zund item No.	Type	Tools	Cut. depth, mm	Application
Z1	3910105	Round-stock	C2, C2P, KCT, KCM-S	1.0	Self-adhesive vinyls, film, cardstock
Z2	3910110	Round-stock	C2, C2P, KCT, KCM-S	1.0	Self-adhesive vinyls, film, cardstock
Z10	3910301	Flat-stock	UCT & SCT	4.8	Tarpaulin, PVC, PP, PC, fabric, vinyl
Z11	3910309	Flat-stock	UCT & SCT	6.9	Tarpaulin, PVC, PP, PC, fabric, vinyl
Z16	3910306	Flat-stock	UCT, SCT, PCT	7.4	PC, paper, film, carton, magnetic material
Z17	3910307	Flat-stock	UCT, SCT, PCT	12.0	PC, paper, film, carton, magnetic material
Z44	3910340	Flat-stock	UCT & SCT	14.0	Carpet, tarpaulin
Z46	4800073	Flat-stock	UCT & SCT	20.0	Carpet, corrugated plastic, foam core, PVC

OSCILLATING BLADES

Z20
Oscillating blade, pointed



Z28
Oscillating blade, pointed



Z62
Oscillating blade, flat



Z63
Oscillating blade, flat



SKU	Equivalent to Zund item No.	Type	Tools	Cut. depth, mm	Application
Z20	3910313	Pointed	EOT, POT & EOT-250	14.3	Cardboard, carton, foam, rubber, felt
Z21	3910314	Pointed	EOT, POT & EOT-250	17.2	Cardboard, carton, foam, rubber, felt
Z22	3910315	Pointed	EOT, POT & EOT-250	14.0	Cardboard, foam, textiles, felt, rubber
Z28	3910318	Pointed	EOT, POT & EOT-250	26.0	Foam, insulating mat
Z61	5201343	Flat	POT & EOT-250	20.0	Sandwich board, corrugated plastic
Z62	5002488	Flat	EOT, POT & EOT-250	13.2	Leather, corrugated, woven, felt, foam
Z63	5002637	Flat	EOT, POT & EOT-250	28.0	Foam, insulating mat
Z64	5002739	Flat	POT	57.0	Foam, insulating mat



POINTED BLADES

- for corrugated, tube, hose

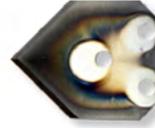
88
Blade type Martor 640



619X
Blade type Martor 619



761X
Blade type Martor 761



824
Blade type Martor 824



SKU	Product / Quality	Description	Dimensions. mm
88	Tooling steel	Graphic blade type Martor 640 to cut tubes	43 x 9 x 0.63
619	Tooling steel	Pointed blade type Martor 619 to cut hose	39 x 12 x 0.65
619X	HSS + Zero friction	Pointed blade type Martor 619 to cut hose	39 x 12 x 0.65
761	Carbon steel	Martor pointed blade 761 for packaging materials	33 x 26 x 0.8
761X	Solid ceramic	Martor 761 coated in ceramic to cut tube and corrugated	33 x 26 x 0.90
761V	Solid Tungsten Carbide	Blade type 761 - extrem performance and durability	33.7 x 26 x 0.90
824	Carbon steel	Pointed blade double edge 100°	25 x 30 x 0.50
P752D	Carbon steel	Pointed blade Ø4.5mm for SCAE bag machine	24 x 20 x 0.30



DIE FACE / DENSIFYER BLADES

- for plastic production and recycling

L13
Pelletizer Blade
13mm



L23
Pelletizer Blade 46mm



L24
Pelletizer Blade 46mm
bimetal



P848
Die face Cutter



SKU	Product / Quality	Description	Dimensions. mm
L13	Tooling steel	For Munchy machines / plastic film and foil production	13.20 x 46 x 0.80
L19	420 STST	For Munchy machines / plastic film and foil production	19.20 x 50 x 0.50
L38	Steel	For Munchy machines / to pelletize plastics	38 x 57 x 0.50
L23	Bi metal	For plastics recycling	46 x 21 x 1.0
L24	Bi metal	For plastics recycling	46 x 24 x 0.80
P848	Extreme tooling steel	For plastics recycling	58 x 25 x 3
P808	Extreme tooling steel	For plastics recycling	50 x 20 x 0.80

CIRCULAR KNIVES

- for paper, plastic, tape, film



CIRCULAR KNIVES

SKU	Product / Quality	Description	Dimensions. mm
R18	Tungsten tool steel	Rotary blades Olfa Øe18mm to cut fabric, paper, film	18 x 4 x 6
R28	Tungsten tool steel	Rotary blades Olfa Øe28mm to cut paper and textile	28 x 5 x 0.3
R45	Tungsten tool steel	Rotary blades Olfa Øe45mm to cut paper and textile	45 x 8 x 0.35
R70	Extreme tooling steel	Durable knife to cut bearings and pipes	70 x 40 x 1
R105	HSS-M2 steel	Two sided double grinded circular knife	105 x 34 x 1.5
R150	Carbon steel	Two sided double grinded circular knife to cut hose, plastic	150 x 45 x 1.5

TOP KNIVES

SKU	Product / Quality	Description	Dimensions. mm
P881A	Quality steel	Dished knife Øe62 to cut paper, cardboard, tape	62 x 40 x 0.64
RDS65x40	Tooling steel	Dished knife Øe65 60° for universal application	65 x 40 x 1
RDD130x80	Tooling steel	Dished knife Øe130 60° for universal application	130 x 80 x 1.5
RDD130x100	Tooling steel	Dished knife Øe130 60° for universal application	130 x 100 x 1.5
RDD140x70	Tooling steel	Dished knife Øe140 60° for universal application	140 x 70 x 3

SPECIAL BLADES

- custom-made blades

Search for custom machine knives or "special blades" at sollex.se



SKU	Quality	Description	Dimensions. mm
807	Carbon steel	Machine blade 140 mm / single edge, two sided, double bevel	140 x 18.8 x 0.884
P807	52100 steel	Machine blade 120 mm / for cutting HDPE, LDPE, polyethylene pellets	120 x 18.8 x 0.50
823	Carbon steel	Machine blade 106 mm / single edge, two sided, double bevel	106.6 x 19 x 0.40
P863	Tooling steel	Special blade for cutting and analyzing cables	86 x 35 x 2.5
P864	HSS-M2 steel	Special blade for producing and cutting cables	70 x 50 x 3
190L	Carbon steel	Large special purpose blade for cutting foam, insulation, plastics	174 x 19 x 0.80



SAFETY KNIVES

- with different safety levels

Prevent workplace injuries and protect your assets with safety knives

martor



9810
Container for used blades



Secunorm - High safety level. The blade is retracted as the grip is released.



Secupro - Very high safety level. The blade is automatically retracted as contact with the cutting material is broken



Secumax - Maximum safety level. The blade is concealed and cannot be reached by fingers.

SKU	Model	Safety level	Cutting depth
54000410	Martor Secunorm 540		36 mm
380001	Martor Secunorm 380		73 mm
125001	Martor Secunorm Mizar		15 mm
50000210	Martor Secunorm 500		9 mm
625001	Martor Secupro 625		21 mm
350001	Martor Secumax 350		6 mm

slice



SKU	Model	Feature	Cutting depth
10513	Slice Pen Cutter	All-purpose tool	12 mm
10514	Slice Mini Cutter, auto	For cardboard	9 mm
10554	Slice Utility knife, auto	For thick materials	20 mm
10503	Slice Box Cutter, auto	For cardboard	8.5 mm

KLEVER INNOVATIONS



SKU	Model	Feature
KCJ-1Y	Klever Kutter	to cut boxes and packages
KCJ-1MD	Klever Kutter metal detectable	to cut boxes, foil and packages
KCJ-XC-20Y	Klever Xchange	to cut boxes, film, tape
PLS-300XC-20	Klever Xchange Plus	to cut cardboard, packages, foil, tape